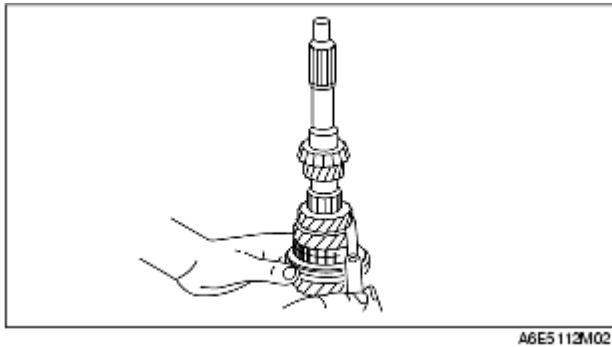


PRIMARY SHAFT COMPONENTS PREINSPECTION

B3E051517201M01

3rd Gear Thrust Clearance

1. Measure the clearance between 3rd gear and 2nd gear.

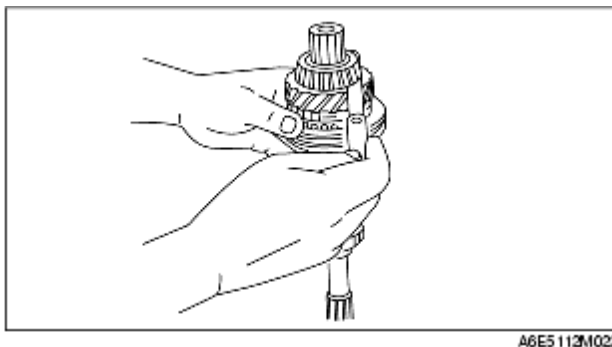


- If it exceeds the maximum specification, inspect the contact surfaces of the 3rd gear, 2nd gear and 3rd/4th clutch hub. Replace worn and damaged parts.

Standard clearance
0.05-0.20 mm {0.002-0.007 in}
Maximum clearance
0.25 mm {0.010 in}

4th Gear Thrust Clearance

1. Measure the clearance between 4th gear and the bearing.



- If it exceeds the maximum specification, inspect the contact surfaces of the 4th gear, bearing, and 3rd/4th clutch hub. Replace worn and damaged parts.

Standard clearance
0.17-0.37 mm {0.007-0.014 in}
Maximum clearance
0.42 mm {0.017 in}